

# CIRCULATION UNIT MIXING FUNCTION

## INSULATION

With all electrical components on the outside and the plumbing parts on the inside the insulation can truly work as intended, fulfilling the German Energy Saving Ordinance EnEV2014.



## MADE IN SWEDEN

ESBE design and quality always assures our customers to expect only the best. Pre-assembled and leak proof tested.



## UNIQUE TECHNOLOGY INSIDE

Meets all energy demands within its rangeability with the same precision. No risk of over dimensioning or lost authority. Dimensioning will not only be perfect for the highest need but at every installation at every point in time. Patent pending.

## HIGH EFFICIENCY CIRCULATION PUMP

The circulation unit is always delivered with ErP ready circulation pump, already today meeting the higher demands of the second step taking effect across Europe 2015.



## OPERATION

The ESBE series GRC and GRA is a circulation unit series with mixing function for heating and cooling applications. A new innovative solution has made it possible to optimize the mixing precision, all to be able to deliver the correct and optimal amount of energy the system require at every situation. The circulation units has a high capacity and are designed to work perfectly regardless of the system energy need.

Equipped with High Efficiency circulation pump and a tailor-made insulation you can be sure that ESBE delivers the best circulation unit for both your economy as well as for the environment.

When designing the circulation unit product line the focus at ESBE has been to simplify assembly. This goes through the whole product from mounting brackets, insulation to packaging design.

The ESBE series GRC is an weather compensation controlled circulation unit intended to deliver the right amount of energy to the system at every situation.

The ESBE GRA units are controlled by a 3-point signal.

## KEY BENEFITS

- Unique technology to reduce the risk of over dimensioning and lost authority. Patent pending.
- Easy installation; everything is ready and assembled out of the box. All connections have been leak proof tested. Just connect the four pipes and connect the power to the circulation pump and you are ready.
- Easy commissioning; all groups are equipped with an A-class pump which is easy to set at the right mode and include a venting function to push air out to the venting valve of the system.
- Easy maintenance; shut off valves for all service and maintenance without draining the heating system.
- Reliable function and elegant look; ESBE Quality and ESBE Design behind. Made in Sweden.
- Pre-assembled, tightness-tested and heat-insulated assembly.
- ErP-Ready high efficiency circulation pump and insulation that truly work as intended, fulfilling the German Energy Saving

Ordinance EnEV2014. Taking our green footprint seriously.

- Integrated gravity brake.

## VERSIONS



ESBE Series GRC200  
With Controller 90C-1 ready and mounted on the Circulation unit.



ESBE Series GRC100  
With Controller CRC100 ready and mounted on the Circulation unit



ESBE Series GRA100  
With Actuator ARA600 ready and mounted on the Circulation unit

# CIRCULATION UNIT MIXING FUNCTION

## PRODUCT ASSORTMENT

### ESBE Circulation unit with Controller 90C-1A

Art. No. \_\_\_\_\_ 6104 03 00  
Reference \_\_\_\_\_ GRC211  
DN \_\_\_\_\_ 25

Power range

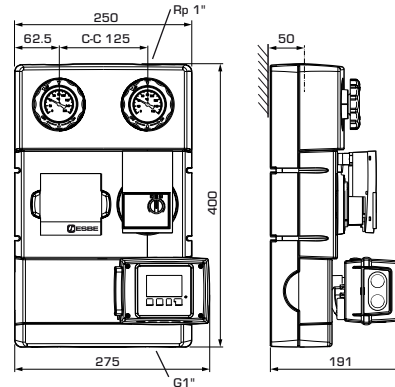
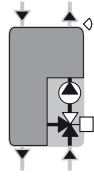
at 2400 l/h with  $\Delta t$  20 K \_\_\_\_\_ 55 kW <sup>1)</sup>  
with  $\Delta t$  10 K \_\_\_\_\_ 28 kW <sup>1)</sup>  
with  $\Delta t$  5 K \_\_\_\_\_ 14 kW <sup>1)</sup>

<sup>1)</sup> system pressure losses: 0 kPa

at 2000 l/h with  $\Delta t$  20 K \_\_\_\_\_ 46 kW <sup>2)</sup>  
with  $\Delta t$  10 K \_\_\_\_\_ 23 kW <sup>2)</sup>  
with  $\Delta t$  5 K \_\_\_\_\_ 12 kW <sup>2)</sup>

<sup>2)</sup> system pressure losses: 15 kPa

Weight \_\_\_\_\_ 7.1 kg



**GRC211 is controlled by ESBE 90C-1A**, a complete weather-compensating control unit with integrated actuator. The 90C-1A is equipped with full graphic display for easy handling and instant set-up. It can handle up to 5 different sources of data input and has 1 possibility of output control. This makes the GRC211 circulation unit versatile and able to control a number of heat circuits and system components with high accuracy. Potential energy savings with the 90C is 17%, compared to a manually operated valve.

### ESBE Circulation unit with Controller CRC111

Art. No. \_\_\_\_\_ 6104 02 00  
Reference \_\_\_\_\_ GRC111  
DN \_\_\_\_\_ 25

Power range

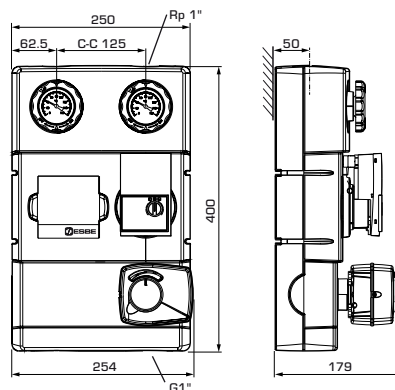
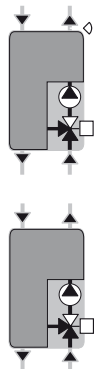
at 2400 l/h with  $\Delta t$  20 K \_\_\_\_\_ 55 kW <sup>1)</sup>  
with  $\Delta t$  10 K \_\_\_\_\_ 28 kW <sup>1)</sup>  
with  $\Delta t$  5 K \_\_\_\_\_ 14 kW <sup>1)</sup>

<sup>1)</sup> system pressure losses: 0 kPa

at 2000 l/h with  $\Delta t$  20 K \_\_\_\_\_ 46 kW <sup>2)</sup>  
with  $\Delta t$  10 K \_\_\_\_\_ 23 kW <sup>2)</sup>  
with  $\Delta t$  5 K \_\_\_\_\_ 12 kW <sup>2)</sup>

<sup>2)</sup> system pressure losses: 15 kPa

Weight \_\_\_\_\_ 6.2 kg



### ESBE Circulation unit with Actuator ARA661

Art. No. \_\_\_\_\_ 6104 01 00  
Reference \_\_\_\_\_ GRA111  
DN \_\_\_\_\_ 25

Power range

at 2400 l/h with  $\Delta t$  20 K \_\_\_\_\_ 55 kW <sup>1)</sup>  
with  $\Delta t$  10 K \_\_\_\_\_ 28 kW <sup>1)</sup>  
with  $\Delta t$  5 K \_\_\_\_\_ 14 kW <sup>1)</sup>

<sup>1)</sup> system pressure losses: 0 kPa

at 2000 l/h with  $\Delta t$  20 K \_\_\_\_\_ 46 kW <sup>2)</sup>  
with  $\Delta t$  10 K \_\_\_\_\_ 23 kW <sup>2)</sup>  
with  $\Delta t$  5 K \_\_\_\_\_ 12 kW <sup>2)</sup>

<sup>2)</sup> system pressure losses: 15 kPa

Weight \_\_\_\_\_ 5.6 kg

**GRC111 is controlled by ESBE CRC111**, a complete weather-compensating control unit with integrated actuator. The controller is designed to provide a high level of comfort thanks to the possibility to set a perfect characteristic heating curve and at the same time provide energy savings for the house owner. Potential energy savings with the CRC is 17%, compared to a manually operated valve.

The regulation is based on outdoor sensor feedback and an adjustable characteristic heating curve. An offset/parallel adjustment of the characteristic heating curve may be activated by an external signal for example night settings. For applications with well insulated building and

quick heating systems such as radiator circuit can a temperature filter be activated to delay an outdoor temperature change to avoid an imbalance between estimated and actual heating demand.

**GRA111 is controlled by ESBE ARA661** (230V, 90° operating range, 120s running time), an actuator with 3-point (open/close) signal is a perfect match for mixing operations together with an external controller. The compact actuator has an operating range of 90° and can easily be manually operated by the pull-and-turn knob on the front of the cover.

# CIRCULATION UNIT MIXING FUNCTION

## RELATED ACCESSORIES

See separate data sheet for further detailed information.

### ESBE Manifold

Manifold for 2 or 3 circulation units. With or without integrated separator function.

Ref. GMA121 \_\_\_\_\_ Art. No. 6600 01 00

Ref. GMA131 \_\_\_\_\_ Art. No. 6600 02 00

Ref. GMA221 \_\_\_\_\_ Art. No. 6600 03 00

Ref. GMA231 \_\_\_\_\_ Art. No. 6600 04 00

### ESBE Manifold connection

Connections between manifold and circulation unit (2 connections/package).

Ref. KGR111 \_\_\_\_\_ Art. No. 6610 02 00



## TECHNICAL DATA



Visit [esbe.eu](http://esbe.eu) for further detailed information.

### The circulation unit, in general:

Pressure class: \_\_\_\_\_ PN 6  
 Media temperature: \_\_\_\_\_ max. (continuously) +110°C  
 \_\_\_\_\_ when ambient temperature is max. 50°C  
 \_\_\_\_\_ min. 0°C  
 Working pressure: \_\_\_\_\_ 0.6 MPa (6 bar)  
 Connections: \_\_\_\_\_ External thread, ISO 228/1  
 \_\_\_\_\_ Internal thread, EN 10226-1  
 Insulation: \_\_\_\_\_ EPP λ 0.036 W/mK

### Material, in contact with water:

Components of: \_\_\_\_\_ Brass, Iron  
 Sealings material of \_\_\_\_\_ PTFE, Aramid fibre, EPDM

### Conformities and certificates:

PED 97/23/EC, article 3.3

LVD 2006/95/EC  
 ErP 2009/125/EC  
 EMC 2004/108/EC  
 ErP 2015  
 RoHS 2011/65/EC  
 EnEV 2014

### The integrated mixing valve:

Max. differential pressure drop: \_\_\_\_\_ 100 kPa (1 bar)  
 Close off pressure: \_\_\_\_\_ 200 kPa (2 bar)  
 Rangeability  $Kv^{max}/Kv^{min}$ , A-AB: \_\_\_\_\_ > 1000

Leakrate in % of flow\*: \_\_\_\_\_ < 0.05%

Characteristics: \_\_\_\_\_ See diagram below

\* Differential pressure 100kPa (1 bar)

### The integrated controller/actuator:

Ambient temperature, CRC/ARA : \_\_\_\_\_ -5°C to +55°C max.  
 90C : \_\_\_\_\_ 0°C to +40°C max.  
 Power supply, CRC/ARA : \_\_\_\_\_ 230 ± 10% VAC, 50 Hz  
 90C : \_\_\_\_\_ 230 ± 10% VAC, 50/60 Hz  
 Power consumption: \_\_\_\_\_ 5 VA

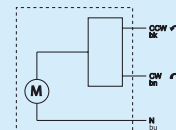
Enclosure rating, CRC/ARA : \_\_\_\_\_ IP41

90C : \_\_\_\_\_ IP54

Protection class: \_\_\_\_\_ II

### Actuator wiring:

The actuator should be preceded by a multi-pole contact breaker in the fixed installation.

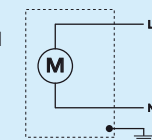


### The integrated circulation pump:

Power supply: \_\_\_\_\_ 230 ± 10% VAC, 50/60 Hz  
 Power consumption: \_\_\_\_\_ 3-45 W  
 Enclosure rating: \_\_\_\_\_ IP X4D  
 Protection class: \_\_\_\_\_ F  
 Characteristics: \_\_\_\_\_ See diagram below

### Circulation pump wiring:

The circulation pump should be preceded by a multi-pole contact breaker in the fixed installation.



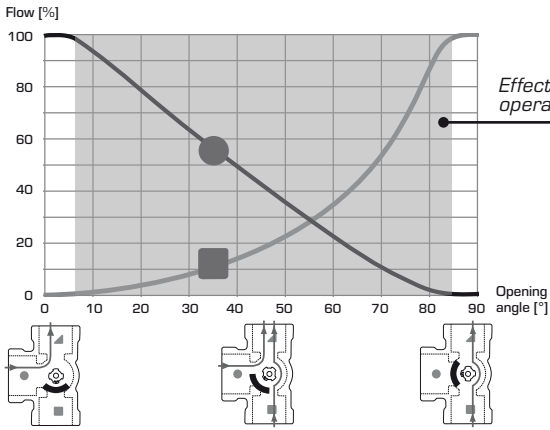
## SERVICE AND MAINTENANCE

The circulation unit does not require any specific maintenance under normal conditions.

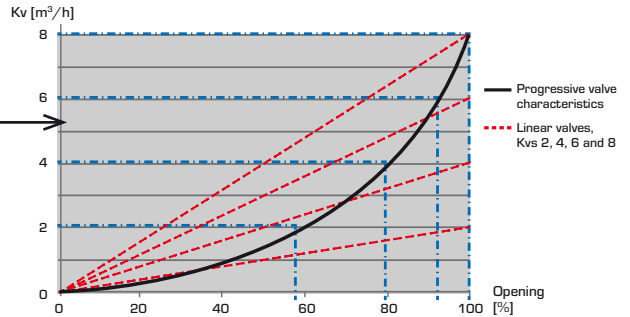
# CIRCULATION UNIT MIXING FUNCTION

## CHARACTERISTICS

The integrated progressive valve has unique characteristics since it is extremely soft-opening in combination with really high rangeability.

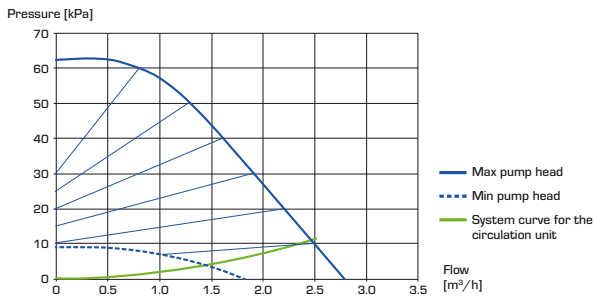


A comparison between the integrated progressive valve and linear valves with different capacities.



ESBE's unique progressive valve will act like a small valve when there is a small heat demand and when there is a bigger demand for heating the valve will act like a bigger valve.

The flowrate for the integrated circulation pump and system curve for the circulation unit.



## INSTALLATION EXAMPLES

