

PM 2

Installation and operating instructions

(GB) (D) (F) (I) (E) (P) (GR) (NL) (S) (FIN) (DK)
(PL) (RU) (H) (RO) (CZ) (SK) (TR)



GB Declaration of Conformity

We **Grundfos** declare under our sole responsibility that the products **PM 2**, to which this declaration relates, are in conformity with the Council Directives on the approximation of the laws of the EC Member States relating to

- Electrical equipment designed for use within certain voltage limits (2006/95/EC).
Standards used: EN 60730-1: 2000 and EN 60730-2-6: 2008.
- Electromagnetic compatibility (2004/108/EC).
Standards used: EN 60730-1: 2000 and EN 60730-1, A16: 2007.

D Konformitätserklärung

Wir **Grundfos** erklären in alleiniger Verantwortung, dass die Produkte **PM 2**, auf die sich diese Erklärung bezieht, mit den folgenden Richtlinien des Rates zur Angleichung der Rechtsvorschriften der EG-Mitgliedstaaten übereinstimmen

- Elektrische Betriebsmittel zur Verwendung innerhalb bestimmter Spannungsgrenzen (2006/95/EG).
Normen, die verwendet wurden:
EN 60730-1: 2000 und EN 60730-2-6: 2008.
- Elektromagnetische Verträglichkeit (2004/108/EG).
Normen, die verwendet wurden: EN 60730-1: 2000 und
EN 60730-1, A16: 2007.

F Déclaration de Conformité

Nous **Grundfos** déclarons sous notre seule responsabilité que les produits **PM 2** auxquels se réfère cette déclaration sont conformes aux Directives du Conseil concernant le rapprochement des législations des Etats membres CE relatives à

- Matériel électrique destiné à employer dans certaines limites de tension (2006/95/CE).
Standards utilisés: EN 60730-1: 2000 et EN 60730-2-6: 2008.
- Compatibilité électromagnétique (2004/108/CE).
Standards utilisés: EN 60730-1: 2000 et EN 60730-1, A16: 2007.

I Dichiaraione di Conformità

Noi **Grundfos** dichiariamo sotto la nostra esclusiva responsabilità che i prodotti **PM 2** ai quali questa dichiarazione si riferisce sono conformi alle Direttive del Consiglio concernente il ravvicinamento delle legislazioni degli Stati membri CE relative a

- Materiale elettrico destinato ad essere utilizzato entro certi limiti di tensione (2006/95/CE).
Standard usati: EN 60730-1: 2000 e EN 60730-2-6: 2008.
- Compatibilità elettromagnetica (2004/108/CE).
Standard usati: EN 60730-1: 2000 e EN 60730-1, A16: 2007.

E Declaración de Conformidad

Nosotros **Grundfos** declaramos bajo nuestra única responsabilidad que los productos **PM 2** a los cuales se refiere esta declaración son conformes con las Directivas del Consejo relativas a la aproximación de las legislaciones de los Estados Miembros de la CE sobre

- Material eléctrico destinado a utilizarse con determinadas límites de tensión (2006/95/CE).
Normas aplicadas: EN 60730-1: 2000 y EN 60730-2-6: 2008.
- Compatibilidad electromagnética (2004/108/CE).
Normas aplicadas: EN 60730-1: 2000 y EN 60730-1, A16: 2007.

P Declaração de Conformidade

Nós **Grundfos** declaramos sob nossa única responsabilidade que os produtos **PM 2** aos quais se refere esta declaração estão em conformidade com as Directivas do Conselho das Comunidades Europeias relativas à aproximação das legislações dos Estados Membros respeitantes à

- Material eléctrico destinado a ser utilizado dentro de certos limites de tensão (2006/95/CE).
Normas utilizadas: EN 60730-1: 2000 e EN 60730-2-6: 2008.
- Compatibilidade electromagnética (2004/108/CE).
Normas utilizadas: EN 60730-1: 2000 e EN 60730-1, A16: 2007.

GR Δήλωση Συμμόρφωσης

Εμεις η **Grundfos** δηλώνουμε με αποκείματά δική μας ευθύνη ότι τα προϊόντα **PM 2** συμμορφώνονται με την Οδηγία του Συμβουλίου επί της συγκλισης των νόμων των Κρατών Μελών της Ευρωπαϊκής Ένωσης σε σχέση με τα

- Ηλεκτρικές συσκευές σχεδιασμένες για χρήση εντός ορισμένων ορίων πληκτρικής τάσης (2006/95/EC).
Πρότυπα που χρησιμοποιήθηκαν:
EN 60730-1: 2000 και EN 60730-2-6: 2008.
- Ηλεκτρομαγνητική συμβατότητα (2004/108/EC).
Πρότυπα που χρησιμοποιήθηκαν: EN 60730-1: 2000 και
EN 60730-1, A16: 2007.

NL Vereenkomstigheidsverklaring

Wij **Grundfos** verklaren geheel onder eigen verantwoordelijkheid dat de producten **PM 2** waarop deze verklaring betrekking heeft in overeenstemming zijn met de Richtlijnen van de Raad inzake de onderlinge aanpassing van de wetgevingen van de Lid-Staten respectievelijk

- Elektrisch materiaal bestemd voor gebruik binnen bepaalde spanningsgrenzen (2006/95/EG).
Normen: EN 60730-1: 2000 en EN 60730-2-6: 2008.
- Elektromagnetische compatibiliteit (2004/108/EG).
Normen: EN 60730-1: 2000 en EN 60730-1, A16: 2007.

S Försäkran om överensstämmelse

Vi **Grundfos** försäkrar under ansvar, att produkterna **PM 2**, som omfattas av denna försäkran, är i överensstämmelse med Rådets direktiv om inbördes närmande till EU-medlemsstaternas lagstiftning, avseende

- Elektrisk utrustning avsedd för användning inom vissa spänningsgränser (2006/95/EC).
Använda standarder: EN 60730-1: 2000 och EN 60730-2-6: 2008.
- Elektromagnetisk kompatibilitet (2004/108/EC).
Använda standarder: EN 60730-1: 2000 och
EN 60730-1, A16: 2007.

FIN Vastaavauusvakuutus

Me **Grundfos** vakuutamme yksin vastuullisesti, että tuotteet **PM 2**, jota tämä vakuutus koskee, noudattavat direktiivejä jotka käsittelevät EY:n jäsenvaltioiden koneellisia laitteita koskevien lakienv yhdenmukaisuutta seur.:

- Määrittyjen jänniterajoitusten puitteissa käytettävä sähköiset laitteet (2006/95/EY).
Käytetty standardi: EN 60730-1: 2000 ja EN 60730-2-6: 2008.
- Elektromagneettinen vastaavuus (2004/108/EY).
Käytetty standardi: EN 60730-1: 2000 ja EN 60730-1, A16: 2007.

DK Overensstemmelseserklæring

Vi **Grundfos** erklærer under ansvar at produkterne **PM 2** som denne erklæring omhandler, er i overensstemmelse med Rådets direktiver om inbrydes tilnærmelse til EF medlemsstaternes lovgivning om

- Elektrisk materiel bestemt til anvendelse inden for visse spændingsgrænser (2006/95/EF).
Anvendte standarder: EN 60730-1: 2000 og EN 60730-2-6: 2008.
- Elektromagnetisk kompatibilitet (2004/108/EF).
Anvendte standarder: EN 60730-1: 2000 og EN 60730-1, A16: 2007.

PL Deklaracja zgodności

My, **Grundfos**, oświadczamy z pełną odpowiedzialnością, że nasze wyroby **PM 2**, których deklaracja niniejsza dotyczy, są zgodne z następującymi wytycznymi Rady ds. ujednolicenia przepisów prawnych krajów członkowskich EG:

- wyposażenie elektryczne do stosowania w określonym zakresie napięć (2006/95/EG).
zastosowane normy: EN 60730-1: 2000 i EN 60730-2-6: 2008.
- zgodność elektromagnetyczna (2004/108/EG).
zastosowane normy: EN 60730-1: 2000 i EN 60730-1, A16: 2007.

(RU) Декларация о соответствии

Мы, компания **Grundfos**, со всей ответственностью заявляем, что изделия **PM 2**, к которым и относится данная декларация, отвечают требованиям следующих указаний Совета ЕС об унификации законодательных предписаний стран-членов ЕС:

- Электрические машины для эксплуатации в пределах определенного диапазона значений напряжения (2006/95/EC). Применявшиеся стандарты: Евростандарт: EN 60730-1: 2000 и EN 60730-2-6: 2008.
- Электромагнитная совместимость (2004/108/EC). Применявшиеся стандарты: Евростандарт: EN 60730-1: 2000 и EN 60730-1, A16: 2007.

(RO) Declarație de conformitate

Noi, **Grundfos**, declarăm cămășindu-ne întreaga responsabilitate că produsele **PM 2** la care se referă această declarație sunt în conformitate cu Directiva Consiliului în ceea ce privește alinierea legislației statelor membre ale CE, referitoare la:

- Echipamente electrice destinate utilizării între limite exacte de tensiune (2006/95/EG). Standarde aplicate: EN 60730-1: 2000 și EN 60730-2-6: 2008.
- Compatibilitate electromagnetică(2004/108/EC). Standarde aplicate: EN 60730-1: 2000 și EN 60730-1, A16: 2007.

(SK) Prehlásenie o konformite

My firma **Grundfos**, na svoju plnú zodpovednosť prehlasujeme, že výrobky **PM 2**, na ktoré sa toto prehlásenie vzťahuje, sú v súlade s nasledovnými smernicami Rady pre zblíženie právnych predpisov členských zemí Európskej únie:

- Elektrické prevádzkové prostriedky, použité v určitom napäťovom rozsahu (2006/95/EG). Použité normy: EN 60730-1: 2000 a EN 60730-2-6: 2008.
- Elektromagnetická kompatibilita (2004/108/EG). Použité normy: EN 60730-1: 2000 a EN 60730-1, A16: 2007.

(H) Konformitási nyilatkozat

Mi, a **Grundfos**, egyedüli felelősséggel kijelentjük, hogy az **PM 2** termékek, amelyekre jelen nyilatkozat vonatkozik, megfelelnek az Európai Unió tagállamainak jogi irányelvez általános tanács alábbi irányelveinek:

- Meghatározott feszültség határon belül használt elektromos eszközök (2006/95/EK). Alkalmazott szabványok: EN 60730-1: 2000 és EN 60730-2-6: 2008.
- Elektromágneses összeférhetőség (2004/108/EK). Alkalmazott szabványok: EN 60730-1: 2000 és EN 60730-1, A16: 2007.

(CZ) Prohlášení o shodě

My firma **Grundfos** prohlašuje na svou plnou odpovědnost, že výrobky **PM 2** na něž se toto prohlášení vztahuje, jsou v souladu s ustanoveními směrnice Rady pro zblížení právních předpisů členských států Evropského spojenectví v oblastech:

- provozování spotřebičů v toleranci napětí (2006/95/EG). použité normy: EN 60730-1: 2000 a EN 60730-2-6: 2008.
- elektromagnetická kompatibilita (2004/108/EG). použité normy: EN 60730-1: 2000 a EN 60730-1, A16: 2007.

Bjerringbro, 15th August 2008



Svend Aage Kaae
Technical Director

PM 2

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Warning

Prior to installation, read these installation and operating instructions. Installation and operation must comply with local regulations and accepted codes of good practice.

**1. Symbols used in this document****Warning**

If these safety instructions are not observed, it may result in personal injury!



If these safety instructions are not observed, it may result in malfunction or damage to the equipment!



Notes or instructions that make the job easier and ensure safe operation.

2. Applications

The Grundfos PM 2 is designed for automatic start/stop control of Grundfos pumps and other pumps for water supply. The PM 2 can be installed in systems with or without a pressure tank.

Typical applications are water supply systems and rainwater systems in

- single-family houses
- blocks of flats
- summer houses and holiday cottages
- horticulture and gardening
- agriculture.

2.1 Liquids

Clean, thin, non-aggressive and non-explosive liquids without solid particles or fibres that may attack the unit mechanically or chemically.

Examples:

- drinking water
- rainwater.

2.2 Liquid temperature

0 °C - see nameplate.

2.3 Operating pressure

Max. 10 bar.

3. Installation

Install the unit on the discharge side of the pump. See fig. 2.

If pumping from a well, borehole or similar, always fit a non-return valve on the suction pipe of the pump. It is recommended to connect the unit to the piping system using unions.

The outlet connection of the unit can be rotated 360 °. See fig. 1.

The inlet connection is an integrated part of the unit housing.

The unit has a built-in non-return valve.

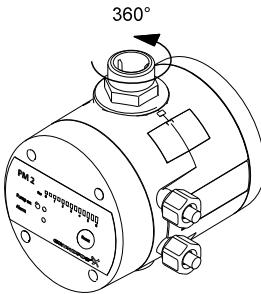


Fig. 1 Rotary outlet connection

3.1 Location

The installation location must be clean and well ventilated.

The PM 2 must be positioned so that it is protected from rain and direct sunlight.

The PM 2 can be installed in systems with or without a pressure tank. See fig. 2.

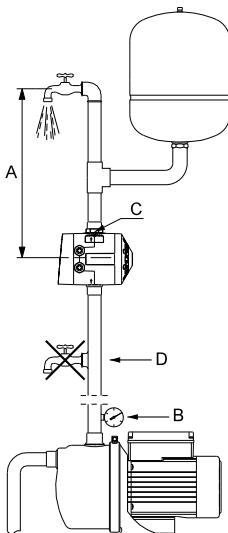


Fig. 2 Installation example

The unit can be fitted directly to the pump discharge port or between the pump and the first tapping point.

TM03 9707 1508

Pos. A in fig. 2:

It is recommended to install the unit so that the height between the unit and the highest tapping point does not exceed the values in the table below.

| Start pressure set [bar] | Maximum height [m] |
|-----------------------------|-----------------------|
| 1.5* | 11 |
| 2.0 | 16 |
| 2.5 | 21 |
| 3.0 | 26 |
| 3.5 | 31 |
| 4.0 | 36 |
| 4.5 | 41 |
| 5.0 | 46 |

* Default setting.

See section 7.1 Start/stop according to water consumption.

Pos. B in fig. 2:

To achieve correct operation, the pump should at least be able to provide the discharge pressures in the table below.

Minimum discharge pressure

TM04 0336 1508

| Start pressure set | Operating mode | |
|--------------------|--|---|
| | Start/stop according to water consumption* | Start/stop with 1 bar differential pressure** |
| [bar] | [bar] | [bar] |
| 1.5* | 1.9 | 2.9 |
| 2.0 | 2.4 | 3.4 |
| 2.5 | 2.9 | 3.9 |
| 3.0 | 3.4 | 4.4 |
| 3.5 | 3.9 | 4.9 |
| 4.0 | 4.4 | 5.4 |
| 4.5 | 4.9 | 5.9 |
| 5.0 | 5.4 | 6.4 |

* Default setting.

See section 7.1 Start/stop according to water consumption.

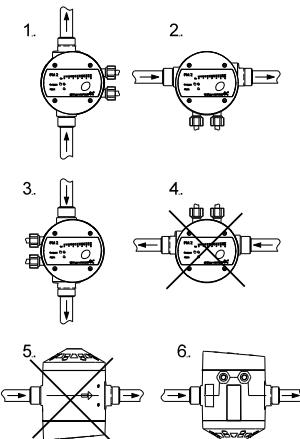
** See section 7.2 Start/stop with 1 bar differential pressure.

Pos. C in fig. 2:

The unit should be installed so that the control panel is visible and easily accessible. Ensure that the inlet and outlet are connected correctly.

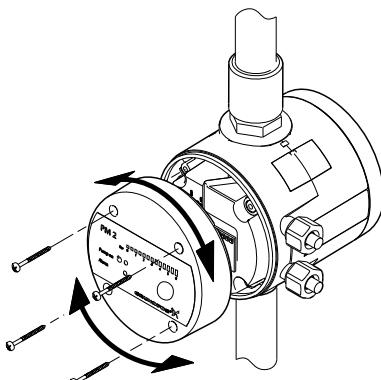
To prevent water from entering the unit, do not install the unit so that the cable connections are pointing upwards. See fig. 3.

Caution

**Fig. 3** Mounting positions

Mounting position 6 should be avoided if the pumped liquid contains particles as these may settle inside the internal pressure tank of the unit.

It is possible to loosen the control panel and change its position, depending on the mounting position of the unit. See fig. 4.



TM04 1951 1508

Fig. 4 Orientation of the control panel**Pos. D in fig. 2:**

No taps must be installed between the pump and the unit.

4. Electrical connection**Warning**

The electrical connection must be carried out in accordance with local regulations and standards.

Before making any connections in the unit, make sure that the power supply has been switched off and that it cannot be accidentally switched on.



The unit must be connected to an external mains switch with a contact gap of at least 3 mm in all poles.

As a precaution, the unit must be connected to a socket with earth connection.

It is recommended to fit the permanent installation with an earth leakage circuit breaker (ELCB) with a tripping current < 30 mA.

4.1 Connecting units with cable and plug fitted

Connect the unit using the supplied cable.

4.2 Connecting units with no cable and plug fitted

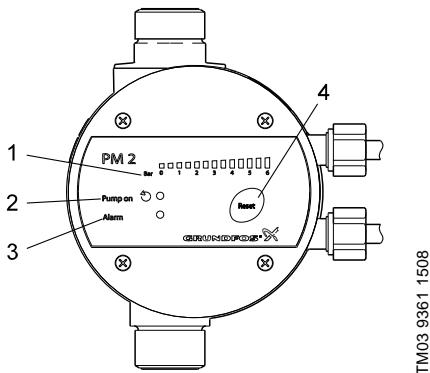
1. Remove the control panel of the unit.
2. Carry out the electrical connection as shown in fig. A or B, page 212, depending on motor type.
3. Fit the control panel securely with all four mounting screws so that enclosure class IP65 is maintained.

4.3 Alternative power supply

The PM 2 can be powered by a generator or other alternative power supplies, provided that the requirements for the power supply are fulfilled. See section 11. Technical data.

5. Control panel

GB



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Fig. 5 Control panel

| Pos. | Description | Function |
|------|------------------|---|
| 1 | "Pressure scale" | The pressure scale has 13 light fields indicating the pressure from 0 to 6 bar. All light fields illuminate briefly when the power supply is switched on. |
| 2 | "Pump on" | The green indicator light is permanently on when the pump is running. The indicator light also illuminates briefly when the power supply is switched on. |
| 3 | "Alarm" | The red indicator light is permanently on or flashes when the pump has stopped due to an operating fault. See section 12. <i>Fault finding chart</i> . The indicator light also illuminates briefly when the power supply is switched on. |
| 4 | [Reset] | The button is used for <ul style="list-style-type: none"> resetting of fault indications checking of DIP switch settings. See section 5.3 <i>Checking the DIP switch settings</i> . |

5.1 DIP switches

The PM 2 has a number of settings which can be made with the DIP switches behind the control panel. See fig. 6.

GB



Fig. 6 DIP switches

| DIP switch | Description | Default setting |
|------------|--|--|
| No. | Name | |
| | Start pressure (p_{start}) With these DIP switches the start pressure can be set from 1.5 to 5.0 bar in steps of 0.5 bar. | |
| 1-4 | START Example: DIP switch 1 = "ON" DIP switch 2 = "ON" Start pressure = $1.5 + 0.5 + 1 = 3$ bar See section 7.2.1 Starting and stopping conditions. | All set to OFF ($p_{start} = 1.5$ bar) |
| 5 | Start/stop with 1 bar differential pressure (This operating mode is only suitable for systems with a pressure tank). When the DIP switch has been set to "ON", the pump stop pressure will be equal to $p_{start} + 1$ bar. See section 7.2 Start/stop with 1 bar differential pressure. In systems without a pressure tank, the DIP switch must be set to "OFF". | OFF (start/stop according to water consumption) |
| 6 | Automatic resetting of alarms When the DIP switch has been set to "ON", the cycling and dry-running alarms will automatically be reset if they have been activated. See section 8.1 Auto-reset. | OFF (manual resetting) |
| 7 | Anti-cycling When the DIP switch has been set to "ON", the pump will be stopped in case of cycling. See section 8.2 Anti-cycling. | OFF |
| 8 | Maximum continuous operating time (30 minutes) When the DIP switch has been set to "ON", the pump will automatically be stopped if it has been running continuously for 30 minutes. See section 8.3 Maximum continuous operating time (30 minutes). | OFF |

5.2 Enabling the DIP switch settings

Note When the desired DIP switch settings have been made, they must be enabled, otherwise the PM 2 cannot detect the settings.

To enable the DIP switch settings, press [Reset] or disconnect and reconnect the power supply to the unit.

5.3 Checking the DIP switch settings

When [Reset] is kept pressed for at least 3 seconds, the light fields for the DIP switches set to "ON" will illuminate in the pressure scale.

The light fields illuminate from right to left. This means that if the light field to the far right is on, DIP switch 8 has been set to "ON", etc. See the table below.

| Light field [bar] | 2.5 | 3.0 | 3.5 | 4.0 | 4.5 | 5.0 | 5.5 | 6.0 |
|-------------------|-----|-----|-----|-----|-----|-----|-----|-----|
| DIP switch no. | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 |

6. Start-up

1. Open a tap in the system.
2. Switch on the power supply.
3. Check that the "Pump on" and "Alarm" indicator lights as well as all the green light fields in the pressure scale illuminate briefly.
 - The pump is running, and a pressure will be built up in the system. The pressure is indicated by the light fields in the pressure scale.
4. Close the tap.
5. Check that the pump stops after a few seconds and that the "Pump on" indicator light goes out.

The system is now ready for operation.

If a pressure is not built up in the system within 5 minutes after start-up, the dry-running protection will be activated, and the pump is stopped. Check the priming conditions of the pump before attempting to restart the pump.

Note

The pump is restarted automatically if DIP switch 6 (AUTO RESET) has been set to "ON", otherwise the pump can be restarted manually by pressing [Reset].

7. Operation

The PM 2 automatically starts and stops the pump. This can be achieved in two different ways:

- On delivery, the unit has a default setting which can be used in systems with or without a pressure tank. See section 7.1 Start/stop according to water consumption.
- In systems with a pressure tank, it is possible to use the setting described in section 7.2 Start/stop with 1 bar differential pressure. This setting will reduce the pump operating time.

7.1 Start/stop according to water consumption

As default, the PM 2 is set to this operating mode, i.e. DIP switch 5 set to "OFF".

Caution With the default setting the pump will not stop until it reaches its maximum pressure.

7.1.1 Starting and stopping conditions

Starting conditions

The unit starts the pump when at least one of the following conditions is fulfilled:

- The flow is higher than Q_{\min} .
- The pressure is lower than p_{start} . The default start pressure is 1.5 bar and can be increased in steps of 0.5 bar. See section 5.1 DIP switches.

Stopping conditions

The unit stops the pump with a time delay of 10 seconds when the following conditions are both fulfilled:

- The flow is lower than Q_{\min} .
- The pressure is higher than p_{start} .

The p_{start} and Q_{\min} values are shown in section 11. Technical data.

7.2 Start/stop with 1 bar differential pressure

This operating mode can be used in systems with a pressure tank of a sufficient size.

In this operating mode, the pump is started and stopped at a 1 bar differential pressure, which reduces the pump operating time. If the pressure tank is of an insufficient size, it will cause cycling of the pump.

To enable this operating mode, set DIP switch 5 to "ON". See section 5.1 DIP switches.

7.2.1 Starting and stopping conditions

The conditions described below require that DIP switch 5 has been set to "ON".

Starting conditions

The unit starts the pump when the pressure is lower than p_{start} .

The default start pressure is 1.5 bar and can be increased in steps of 0.5 bar. See section 5.1 DIP switches.

Stopping conditions

The unit stops the pump when the pressure is higher than p_{stop} .

$$p_{stop} = p_{start} + 1 \text{ bar.}$$

7.3 Power supply failure

In case of a power supply failure, the pump restarts automatically when power returns and runs for at least 10 seconds.

8. Functions

8.1 Auto-reset

When the auto-reset function is enabled, cycling and dry-running alarms will be automatically reset.

To enable the function, set DIP switch 6 to "ON". See section 5.1 DIP switches.

The auto-reset function should NOT be enabled on pumps which cannot self-prime when water returns after dry-running.

8.2 Anti-cycling

To avoid inadvertent starts and stops of the pump in case of a failure in the installation, the anti-cycling function can be enabled.

The function will detect cycling if it occurs and stop the pump with an alarm.

When the PM 2 has been set to start/stop according to water consumption, cycling may occur in the following situations:

- In case of a minor leakage.
- If a tap has not been entirely closed.

When the PM 2 has been set to start/stop with 1 bar differential pressure, cycling may occur in the following situations:

- If the pressure tank has lost its precharge pressure.
- If the size of the pressure tank is insufficient.

If the cycling alarm has been activated, the pump can be restarted manually by pressing [Reset].

When the auto-reset function is enabled, the pump will be restarted automatically after 12 hours in alarm condition.

To enable the function, set DIP switch 7 to "ON". See section 5.1 DIP switches.

In case of a very small consumption, the anti-cycling function may register this as a minor leakage and stop the pump inadvertently. If this occurs, the function can be disabled.

Note

8.3 Maximum continuous operating time (30 minutes)

When this function is enabled, the pump will be stopped when the pump has been running continuously for 30 minutes.

Restart the pump by pressing [Reset].

The purpose of this function is to avoid unnecessary water and current consumption, e.g. in case of pipe fracture or considerable leakages.

When the function is enabled, any consumption exceeding 30 minutes will cause an alarm, and the pump will be stopped.

Note

If enabled, the auto-reset function will not restart the pump.

To enable the function, set DIP switch 8 to "ON". See section 5.1 DIP switches.

8.4 Dry-running protection

The unit incorporates dry-running protection that automatically stops the pump in case of dry running. The dry-running protection functions differently during priming and operation.

If a dry-running alarm has been activated, the cause should be found before the pump is restarted in order to prevent damage to the pump.

8.4.1 Dry running during priming

If the unit detects no pressure and no flow within 5 minutes after it has been connected to a power supply and the pump has started, the dry-running alarm is activated.

8.4.2 Dry running during operation

If the unit detects no pressure and no flow within 40 seconds during normal operation, the dry-running alarm is activated.

8.4.3 Resetting of dry-running alarm

Manual resetting

If a dry-running alarm has been activated, the pump can be restarted manually by pressing [Reset]. If the unit detects no pressure and no flow within 40 seconds after restarting, the dry-running alarm is re-activated.

Auto-reset

When the auto-reset function is enabled, the pump will be restarted automatically after 30 minutes in alarm condition. If, after restarting, the pump has not been primed within 5 minutes of operation, the dry-running alarm will reappear. The auto-reset function will attempt to restart the pump every 30 minutes during the first 24 hours. Then there will be 24 hours between the restarting attempts.

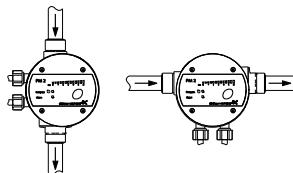
9. Frost protection

If the unit is subjected to frost in periods of inactivity, the unit and the piping system should be drained before the unit is taken out of operation.

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Note

The unit has no draining options, but mounting the unit in one of the positions shown in fig. 7 makes draining easier.



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Fig. 7 Mounting positions making draining easier

10. List of alarms

| Indication | Alarm | Cause |
|---|-------------------------|--|
| "Alarm" is permanently on. | Dry running. | The pump has been running without water. |
| "Alarm" flashes once per period. | Cycling. | The pump is cycling. Note: Occurs only if the anti-cycling function has been enabled. See section 8.2 <i>Anti-cycling</i> . |
| "Alarm" flashes twice per period. | Maximum operating time. | The pump has been running continuously for 30 minutes. Note: Occurs only if the function "maximum continuous operating time (30 minutes)" has been enabled. See section 8.3 <i>Maximum continuous operating time (30 minutes)</i> . |
| "Alarm" flashes three times per period. | Protection mode. | The pump has had too many start/stop sequences within a short period. Each pump start is delayed a few seconds to protect the installation. The start delay is active until normal operation has been re-established. Note: The protection mode will protect the installation when the PM 2 is set to start/stop with 1 bar differential pressure, i.e. when DIP switch 5 is set to "ON". The protection mode functions independently of the anti-cycling function. |
| "Alarm" flashes more than three times per period. | Internal fault. | Internal fault in the unit. |

11. Technical data

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| Data | 230 V model | 115 V model |
|----------------------------------|-----------------|----------------------------|
| Supply voltage | 1 x 220-240 VAC | 1 x 110-120 VAC |
| Maximum inductive contact load | | 10 A |
| Frequency | | 50/60 Hz |
| Maximum ambient temperature | | See nameplate. |
| Liquid temperature | | 0 °C - see nameplate. |
| p _{start} ¹⁾ | | 1.5 to 5 bar |
| p _{stop} ²⁾ | | p _{start} + 1 bar |
| Q _{min} . | | 1.0 litre/min. |
| Time delay during stopping | | 10 seconds |
| Maximum operating pressure | | PN 10 / 10 bar / 1 MPa |
| Enclosure class | | IP65 |
| Volume of internal pressure tank | | 0.1 litre |
| Dimensions | | See fig. C, page 212 |

- 1) The start pressure (p_{start}) can be set in steps of 0.5 bar. The setting is described in section 5.1 *DIP switches*.
- 2) The stop pressure (p_{stop}) is only used in systems with a pressure tank. See section 7.2 *Start/stop with 1 bar differential pressure*.

The technical data may be limited by the pump data. See installation and operating instructions for the pump.

12. Fault finding chart



Warning

Before starting work on the pump/PM unit, make sure that the power supply has been switched off and that it cannot be accidentally switched on.

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| Fault | Cause | Remedy |
|--|--|--|
| 1. The green light field for "0 bar" is off even if the power supply has been switched on. | a) The fuses in the electric installation have blown. b) The earth leakage circuit breaker or the voltage-operated circuit breaker has been tripped out. c) No power supply. d) The PM unit is defective. | Replace the fuses. If the new fuses also blow, check the electric installation. Cut in the circuit breaker. Contact the power supply authorities. Repair or replace the PM unit.* |
| 2. The green "Pump on" indicator light is on, but the pump does not start. | a) The power supply to the pump is disconnected after the PM unit. b) The motor protection of the pump has tripped out due to overload. c) The pump is defective. d) The PM unit is defective. | Check the plug and cable connections, and check if the built-in circuit breaker of the pump is switched off. Check if the motor/pump is blocked. Repair or replace the pump. Repair or replace the PM unit.* |
| 3. The pump does not start when water is consumed. "Pump on" is off. | a) Too big difference in height between the PM unit and the tapping point. b) The PM unit is defective. | Adjust the installation, or increase the start pressure. See section 5.1 DIP switches. Repair or replace the PM unit.* |
| 4. System without pressure tank: Frequent starts/stops. | a) DIP switch 5 set to "ON". b) Leakage in the pipework. c) The non-return valve is stuck in open position. | Set DIP switch 5 to "OFF". See section 5.1 DIP switches. Check and repair the pipework. Clean or replace the non-return valve.* |
| 5. System with pressure tank: Frequent starts/stops. | a) The pressure tank has no precharge pressure, or the tank size is insufficient. b) Leaky non-return valve. | Check the tank precharge pressure, and recharge the tank, if necessary. If the size of the pressure tank is insufficient, set DIP switch 5 to "OFF", or replace the pressure tank. Clean or replace the non-return valve.* |
| 6. The pump does not stop. | a) The pump cannot deliver the necessary discharge pressure. b) The start pressure is set too high. c) The PM unit is defective. d) The non-return valve is stuck in open position. | Replace the pump. Decrease the start pressure. Repair or replace the PM unit.* Clean or replace the non-return valve.* |
| 7. The red "Alarm" indicator light is permanently on. | a) Dry running. The pump needs water. b) The power supply to the pump is disconnected after the PM unit. c) The motor protection of the pump has tripped out due to overload. d) The pump is defective. e) The PM unit is defective. | Check the pipework. Check the plug and cable connections, and check if the built-in circuit breaker of the pump is switched off. Check if the motor/pump is blocked. Repair or replace the pump. Repair or replace the PM unit.* |

| Fault | Cause | Remedy |
|---|---|--|
| 8. System without pressure tank: The red "Alarm" indicator light flashes once per period. | a) Cycling. A tap has not been closed entirely after use. | Check that all taps have been closed. See section 8.2 <i>Anti-cycling</i> . |
| | b) Cycling. There is a minor leakage in the system. | Check the system for leakages. See section 8.2 <i>Anti-cycling</i> . |
| 9. System with pressure tank: The red "Alarm" indicator light flashes once per period. | a) Cycling. The pressure tank has no precharge pressure, or the tank size is insufficient. | Check the tank precharge pressure, and recharge the tank, if necessary. If the size of the pressure tank is insufficient, set DIP switch 5 to "OFF", or replace the pressure tank. See section 8.2 <i>Anti-cycling</i> . |
| 10. The red "Alarm" indicator light flashes twice per period. | a) Maximum continuous operating time (30 minutes). The pump has been running continuously for 30 minutes. | Check the system for leakages. Disable the function to allow the pump to run for 30 minutes. See section 8.3 <i>Maximum continuous operating time (30 minutes)</i> . |
| 11. The red "Alarm" indicator light flashes three times per period, and each pump start is delayed a few seconds. | a) Too many start/stop sequences within a short period. The pressure tank has no precharge pressure, or the tank size is insufficient. | Check the tank precharge pressure, and recharge the tank, if necessary. If the size of the pressure tank is insufficient, set DIP switch 5 to "OFF", or replace the pressure tank. |
| | b) Too many start/stop sequences within a short period. The PM 2 is set to start/stop with 1 bar differential pressure, i.e. DIP switch 5 is set to "ON", but no pressure tank has been installed in the system. | Set DIP switch 5 to "OFF". |
| 12. The red "Alarm" indicator light flashes four times per period. | a) Pressure sensor fault. | Repair or replace the PM unit.* |

* See service instructions on www.grundfos.com > International website > WebCAPS > Service.

13. Further product information

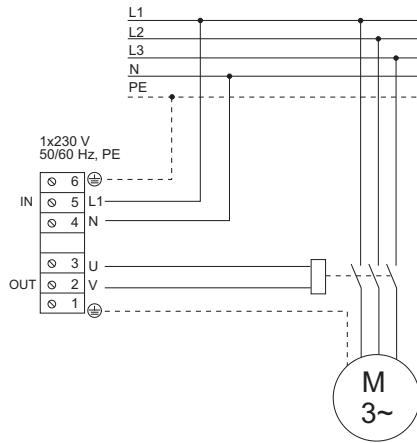
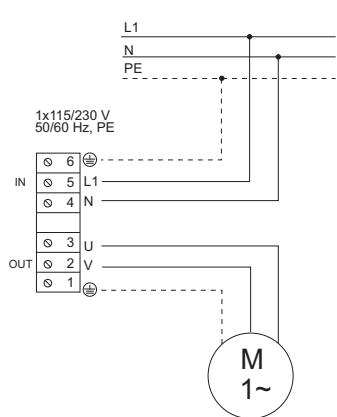
Further information and technical details for the Grundfos PM 2 can be found on www.grundfos.com > International website > WebCAPS.

If you have any questions, feel free to contact the nearest Grundfos company or service workshop.

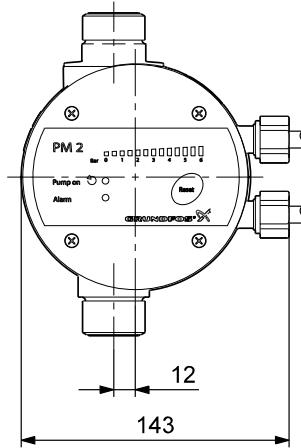
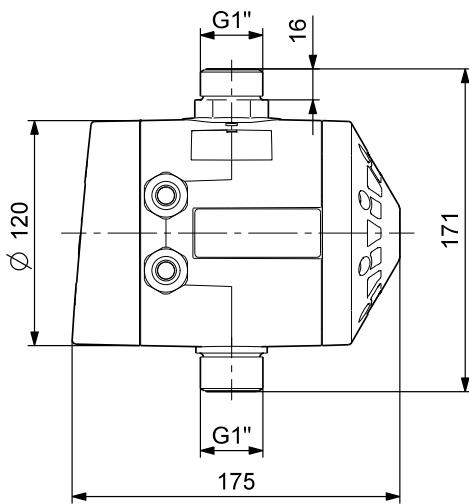
14. Disposal

This product or parts of it must be disposed of in an environmentally sound way:

1. Use the public or private waste collection services.
2. If this is not possible, contact the nearest Grundfos company or service workshop.



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|---|--|---|--|
| Argentina Bombas GRUNDFOS de Argentina S.A. Ruta Panamericana km. 37.500 Lote 34A 1619 - Garín Pcia. de Buenos Aires Phone: +54-3327 414 444 Telefax: +54-3327 411 111 | Denmark GRUNDFOS DK A/S Martin Bachs Vej 3 DK-8850 Bjerringbro Tel.: +45-87 50 50 Telefax: +45-87 50 51 51 E-mail: Info_GDK@grundfos.com www.grundfos.com/DK | Japan GRUNDFOS Pumps K.K. Gotanda Metalion Bldg., 5F, 5-21-15, Higashi-gotanda Shiagawa-ku, Tokyo 141-0022 Japan Phone: +81 35 448 1391 Telefax: +81 35 446 9619 | Russia ООО Грундфос Россия, 109544 Москва, ул. Школьная 39 Тел.: (+7) 495 737 30 00, 564 88 00 Факс: (+7) 495 737 75 36, 564 88 11 E-mail: grundfos.moscow@grundfos.com |
| Australia GRUNDFOS Pumps Pty. Ltd. P.O. Box 2040 Regency Park South Australia 5942 Phone: +61-8-8461-4611 Telefax: +61-8-8340 0155 | Estonia GRUNDFOS Pumps Eesti OÜ Peterburi tee 92G 11415 Tallinn Tel: +372 606 1690 Fax: +372 606 1691 | Korea GRUNDFOS Pumps Korea Ltd. 6th Floor, Ajou Building 679-5 Yeoksam-dong, Kangnam-ku, 135-916 Seoul, Korea Phone: +82-2-5317 600 Telefax: +82-2-5633 725 | Serbia GRUNDFOS Predstavništvo Beograd Dr. Milutina Ivkovića 2a/29 YU-11000 Beograd Phone: +381 11 26 47 877 / 11 26 47 496 Telefax: +381 11 26 48 340 |
| Austria GRUNDFOS Pumpen Vertrieb Ges.m.b.H. Grundfosstraße 2 A-5082 Grödig/Salzburg Tel.: +43-6246-883-30 Telefax: +43-6246-883-30 | Finland OY GRUNDFOS Pumpum AB Mestariintie 11 FIN-01730 Vantaa Phone: +358-3066 5650 Telefax: +358-3066 56550 | Latvia SIA GRUNDFOS Pumps Latvia Deglava bīznesa centrs Augstā Deglava ielā 60, LV-1035, Riga, Tāl.: +371 714 9640, 7 149 641 Fakss: +371 914 9646 | Singapore GRUNDFOS (Singapore) Pte. Ltd. 24 Tuas West Road Jurong Town Singapore 638381 Phone: +65-6865 1222 Telefax: +65-6861 8402 |
| Belgium N.V. GRUNDFOS Bellux S.A. Boomssesteenweg 81-83 B-2630 Aartselaar Tél.: +32-3-870 7300 Télécopie: +32-3-870 7301 | France Pompes GRUNDFOS Distribution S.A. Parc d'Activités de Chesnes 57, rue de Malacombe F-38290 St. Quentin Fallavier (Lyon) Tél.: +33-4 74 82 15 15 Télécopie: +33-4 74 94 10 51 | Lithuania GRUNDFOS Pumps UAB Smolensko g. 6 LT-03201 Vilnius Tel.: +370 52 395 430 Fax: +370 52 395 431 | Slovenia GRUNDFOS d.o.o. Štandrova 8b, SI-1231 Ljubljana-Črnuče Phone: +386 1 568 0610 Telefax: +386 1 568 0619 E-mail: slovenia@grundfos.si |
| Belorussia Представительство ГРУНДФОС в Минске 220 123, Минск, ул. В. Корчака, 22, оф. 1105 Тел.: +(37517) 233 97 65, Факс: +(37517) 233 97 66 E-mail: grundfos_minsk@mail.ru | Germany GRUNDFOS GMBH Schülersstr. 33 40699 Erkrath Tel.: +49-(0) 211 929 69-0 Telefax: +(0) 211 929 69-3799 e-mail: infoservice@grundfos.de Service in Deutschland: e-mail: kundendienst@grundfos.de | Malaysia GRUNDFOS Pumps Sdn. Bhd. 7 Jalan Peguan U1/25 Glenmarie Industrial Park 40150 Shah Alam Selangor Phone: +60-3-5569 2922 Telefax: +60-3-5569 2866 | Spain Bombas GRUNDFOS España S.A. Camino de la Fuenteclla, s/n E-28110 Algete (Madrid) Tel.: +34-91-848 8800 Telefax: +34-91-628 0465 |
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| Brazil BOMBAZ GRUNDFOS DO BRASIL Av. Humberto de Alencar Castelo Branco, 630 CEP 09850 - 300 São Bernardo do Campo - SP Phone: +55-11 4393 5533 Telefax: +55-11 4343 5015 | Hong Kong GRUNDFOS Pumps (Hong Kong) Ltd. Unit 1, Ground floor Siu Wai Industrial Centre 29-33 Wing Hong Street & 68 King Lam Street, Cheung Sha Wan Kowloon Phone: +852-27861706 / 27861741 Telefax: +852-27856664 | Netherlands GRUNDFOS Netherlands Veluwezoom 35 1326 AE Almere Postbus 22015 1302 CA ALMERE Tel.: +31-88-478 6336 Telefax: +31-88-478 6332 e-mail: info_gn@grundfos.com | Switzerland GRUNDFOS Pumpen AG Bruggacherstrasse 10 CH-8117 Fallanden/ZH Tel.: +41-1-806 8111 Telefax: +41-1-806 8115 |
| Bulgaria GRUNDFOS Pumpen Vertrieb Representative Office - Bulgaria Bulgaria, 1421 Sofia Lozenetz District 105-107 Arsenalski blvd. Phone: +359 2963 3820, 2963 5653 Telefax: +359 2963 1305 | Hungary GRUNDFOS Hungária Kft. Park u. 8 H-2045 Törökállom Phone: +36-23 511 110 Telefax: +36-23 511 111 | New Zealand GRUNDFOS Pumps NZ Ltd. 17 Beatrice Tinsley Crescent North Harbour Industrial Estate Albany, Auckland Phone: +64-9-415 3240 Telefax: +64-9-415 3250 | Taiwan GRUNDFOS Pumps (Taiwan) Ltd. 7 Floor, 219 Min-Chuan Road Taichung, Taiwan, R.O.C. Phone: +886-4-2305 0868 Telefax: +886-4-2305 0878 |
| Canada GRUNDFOS Canada Inc. 2941 Brighton Road Oakville, Ontario L6H 6C9 Phone: +1-905 829 9533 Telefax: +1-905 829 9512 | India GRUNDFOS Pumps India Private Lim- ited 118 Old Mahabalipuram Road Thoraipakkam Chennai 600 096 Phone: +91-44 2496 6800 | Norway GRUNDFOS Pumper A/S Strømsveien 344 Postboks 235, Leirdal N-1011 Oslo Tlf.: +47-22 40 47 00 Telefax: +47-22 32 21 50 | Thailand GRUNDFOS (Thailand) Ltd. 92 Chaloem Phra Kiat Rama 9 Road, Dokmai, Pravej, Bangkok 10250 Phone: +66-2-725 8999 Telefax: +66-2-725 8998 |
| China GRUNDFOS Pumps (Shanghai) Co. Ltd. 51 Floor, Raffles City No. 268 XI Zang Road, (M) Shanghai 200001 PRC Phone: +86-021-612 252 22 Telefax: +86-021-612 253 33 | Indonesia PT GRUNDFOS Pompa Jl. Rawa Sumur III, Blok III / CC-1 Kawasan Industri, Pulegadung Jakarta 13930 Phone: +62-21-460 6909 Telefax: +62-21-460 6910 / 460 6901 | Poland GRUNDFOS Pompy Sp. z o.o. ul. Klonowa 23 Baranowko k. Poznania PL-62-081 Przeźmierowo Tel: +(48-61) 650 13 00 Fax: +(48-61) 650 13 50 | Turkey GRUNDFOS POMPA San. ve Tic. Ltd. Sti. Gebze Organize Sanayi Bölgesi İhsan dede Caddesi 2, yol 200, Sokak No. 204 41490 Gebze/Kocaeli Phone: +90 - 262-679 7979 Telefax: +90 - 262-679 7905 E-mail: satis@grundfos.com |
| Croatia GRUNDFOS CROATIA d.o.o. Cebini 37, Buzin HR-10010 Zagreb Phone: +385 1 6595 400 Telefax: +385 1 6595 499 www.grundfos.hr | Ireland GRUNDFOS (Ireland) Ltd. Unit A, Merrywill Business Park Ballymount Road Lower Dublin 12 Phone: +353-1-4089 800 Telefax: +353-1-4089 830 | Portugal Bombras GRUNDFOS Portugal, S.A. Rua Calvet de Magalhães, 241 Apartado 1079 P-2770-153 Paço de Arcos Tel.: +351-21-440 76 00 Telefax: +351-21-440 76 90 | Ukraine ТОВ ГРУНДФОС ОУКРАЇНА 01101 Київ, Вул. Міськради 86, Тел.: (+38 044) 390 40 50 Фах.: (+38 044) 390 40 59 E-mail: ukraine@grundfos.com |
| Czech Republic GRUNDFOS s.r.o. Čájkovského 21 779 00 Olomouc Phone: +420-585-716 111 Telefax: +420-585-716 299 | Italy GRUNDFOS Pompe Italia S.r.l. Via Gran Sasso 4 I-20060 Truccazzano (Milano) Tel.: +39-02-95838112 Telefax: +39-02-95309290 / 95838461 | Romania GRUNDFOS Pompe România SRL Bd. Biruinza, nr 103 Pantelimon county Ilfov Phone: +40 21 200 4100 Telefax: +40 21 200 4101 Telefax: +40 21 200 4101 | United Arab Emirates GRUNDFOS Gulf Distribution P.O. Box 16768 Jebel Ali Free Zone Dubai Phone: +971-4- 8815 166 Telefax: +971-4-8815 136 |
| United Kingdom GRUNDFOS Pumps Ltd. Groverbury Road Leighton Buzzard/Beds. LU7 8TL Phone: +44-1525-850000 Telefax: +44-1525-850011 | | | |

U.S.A.

GRUNDFOS Pumps Corporation

17100 West 118th Terrace

Olathe, Kansas 66061

Phone: +1-913-227-3400

Telefax: +1-913-227-3500

Uzbekistan

Представительство ГРУНДФОС в

Ташкенте

700000 Ташкент ул. Усмана Носира 1-й

тупик 5

Телефон: (3712) 55-68-15

Факс: (3712) 53-36-35

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Thinking ahead makes it possible
Innovation is the essence

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